

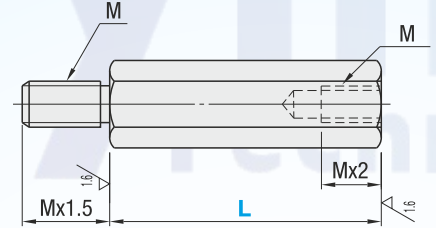
Hex Posts - One End Threaded One End Tapped

For this product, L dim. can be configured in 0.1mm increments by specifying LKC Alteration

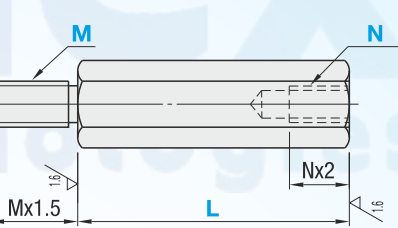


Type			M	Material	S	Surface Treatment
L Dimension Selectable	L Dimension Configurable	L Dim., Thread Dia. Configurable	Steel for General Structure			
—	DNLSBWF	DNLSBG				
DLSBWRK	DLSBWF	DLSBG				
DPLSBRK	DPLSBWF	DPLSBG				
—	DBLSBWF	DBLSBG				
DSLSBRK	DSLSBWF	DSLSBG				

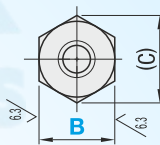
L Dimension Selectable, L Dimension Configurable



L Dimension, Thread Dia. Configurable



25 (6.3 1.6)



Anti-rust Oil is applied on products made of Steel for General Structure. Trivalent Chromate (Black) may not always be fully deposited on internal tapped threads.

L Dimension Selectable

Part Number		L Selection																			M (Coarse)	(C)	
Type	B																						
Steel for General Structure DLSBWRK DPLSBRWK SUS304 DSLSBWRK	6	15	20	25	30	35	40	45	50											3	6.9		
	7		20	25	30	35	40	45	50	60	70	80	90	100	110	110	120	130	140	150	4	8.1	
	8		20	25	30	35	40	45	50	60	70	80	90	100	110	110	120	130	140	150	200	5	9.2
	10			25	30	35	40	45	50	60	70	80	90	100	110	110	120	130	140	150	200	6	11.5
	12			25	30	35	40	45	50	60	70	80	90	100	110	110	120	130	140	150	200	6	13.9
	13				30	35	40	45	50	60	70	80	90	100	110	110	120	130	140	150	200	8	15.0
	14					35	40	45	50	60	70	80	90	100	110	110	120	130	140	150	200	8	16.2
	17						40	45	50	60	70	80	90	100	110	110	120	130	140	150	200	10	19.6
19								50	60	70	80	90	100	110	110	120	130	140	150	200	12	21.9	

L Dimension Configurable

Part Number		L	M	(C)
Type	B	0.5mm Increment	(Coarse)	
Steel for General Structure DNLSBWF DLSBWF DPLSBWF DBLSBWF SUS304 DSLSBWF	5	8~100	2.6	2.6
	6	15~100	3	3
	7	20~200	4	4
	8	20~250	5	5
	10	25~350	6	6
	12	25~500	6	6
	13	30~500	8	8
	14	30~600	8	8
	17	35~600	10	10
	19	45~600	12	12
	24	55~700	16	16
	27	65~800	20	20

L Dimension, Thread Dia. Configurable

Part Number		L	M (Coarse) Selection				N (Coarse) Selection									
Type	B	0.5mm Increment	2	2.6	3		2	2.6	3	4	5	6	8	10	12	16
Steel for General Structure DNLSBG DLSBG DPLSBG DBLSBG SUS304 DSLSBG	5	8~100	2	2.6	3		2	2.6	3	4	5	6	8	10	12	16
	6	15~100	3	4	5		3	4	5	6	8	10	12	16	20	24
	7	20~200	3	4	5		3	4	5	6	8	10	12	16	20	24
	8	20~250	3	4	5	6	3	4	5	6	8	10	12	16	20	24
	10	25~350	3	4	5	6	8	3	4	5	6	8	10	12	16	20
	12	25~500	3	4	5	6	8	10	3	4	5	6	8	10	12	16
	13	30~500	3	4	5	6	8	10	12	3	4	5	6	8	10	12
	14	35~600	3	4	5	6	8	10	12	3	4	5	6	8	10	12
	17	35~600	4	5	6	8	10	12	16	4	5	6	8	10	12	16
	19	45~600	4	5	6	8	10	12	16	4	5	6	8	10	12	16
	24	55~700	5	6	8	10	12	16	20	5	6	8	10	12	16	20
	27	65~800	5	6	8	10	12	16	20	24	5	6	8	10	12	16

When L = 8 or 9, the tapped depth is Mx1.5 L ≥ Nx3+2 EWhen M=2.6 and L = 8 or 9, the tapped depth is Mx1.5



L M N

(L Dimension Selectable)
(L Dimension Configurable)
(L Dim., Thread Dia. Configurable)

DLSBWRK10 - 40 - -
DLSBWF12 - 300 - -
DLSBG30 - 700 - M20 - N24

L Dimension Tolerance
L8~300 ±0.1
L300.5~600 ±0.3
L600.5~800 ±0.4



Hex Posts - One End Threaded One End Tapped



L Dimension Selectable

Part Number		Part Number		Part Number	
Type	B	Type	B	Type	B
Steel for General Structure	6	Steel for General Structure	6	SLSBWRK DLSBWRK	6
	7		7		7
	8		8		8
	10		10		10
	12		12		12
Black Oxide DLSBWRK	13	Electroless Nickel Plating DPLSBWRK	13		13
	14		14		14
	17		17		17
	19		19		19

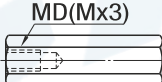
L Dimension Configurable

Part Number		Part Number		Part Number	
Type	B	Type	B	Type	B
Steel for General Structure DNLSBW	5	Steel for General Structure Electroless Nickel Plating DPLSBWF	5	SUS304 DLSBWF	5
	6		6		6
	7		7		7
	8		8		8
	10		10		10
	12		12		12
	13		13		13
	14		14		14
	17		17		17
	19		19		19
	24		24		24
	27		27		27
	30		30		30
	32		32		32
Steel for General Structure Black Oxide DLSBWF	5	Steel for General Structure Trivalent Chromate DBLSBWF	5		5
	6		6		6
	7		7		7
	8		8		8
	10		10		10
	12		12		12
	13		13		13
	14		14		14
	17		17		17
	19		19		19
	24		24		24
	27		27		27
	30		30		30
	32		32		32

L Dimension, Thread Dia. Configurable

Part Number		Part Number		Part Number	
Type	B	Type	B	Type	B
Steel for General Structure DNLSBG	5	Steel for General Structure Electroless Nickel Plating DLSBG	5	SUS304 DLSBG	5
	6		6		6
	7		7		7
	8		8		8
	10		10		10
	12		12		12
	13		13		13
	14		14		14
	17		17		17
	19		19		19
	24		24		24
	27		27		27
	30		30		30
	32		32		32
Steel for General Structure Black Oxide DLSBG	5	Steel for General Structure Trivalent Chromate DBLSBG	5		5
	6		6		6
	7		7		7
	8		8		8
	10		10		10
	12		12		12
	13		13		13
	14		14		14
	17		17		17
	19		19		19
	24		24		24
	27		27		27
	30		30		30
	32		32		32

Applicable to L Dimension Configurable Type and L Dimension, Thread Dia. Configurable Type

	L Dimension Tolerance	Threaded Length	Effective Tapped Length								
Alterations											
Code	LKC	MLC	MD ND								
Spec	L Dimension Tolerance Ordering Code LKC By specifying LKC, L dim. can be configured in 0.1mm increment. <table><tr><th>L</th><th>L Tolerance</th></tr><tr><td>8~300</td><td>±0.05</td></tr><tr><td>300.5~600</td><td>±0.10</td></tr><tr><td>600.5~1000</td><td>±0.15</td></tr></table>	L	L Tolerance	8~300	±0.05	300.5~600	±0.10	600.5~1000	±0.15	Changes The Threaded Length Not applicable to B=5, MLC ≥ 0.1mm Increment Mx1 ≤ MLC < Mx1.5 Ordering Code MLC10	Changes the Effective Tapped Length to "M (N) x 3." Ordering Code MD6/ND6 (M is changed to MD, or N is changed to ND.)
L	L Tolerance										
8~300	±0.05										
300.5~600	±0.10										
600.5~1000	±0.15										

Basic Specifications

- Type Details - Hex
- End Shape (Left) - Threaded
- End Shape (Right) - Tapped
- Post Type - Solid
- Scale - Without Scale
- Pilot (Concave-Convex at End) - Not Provided



L - M - N - (LKC, MLC)

DLSBWF6 - 30 - Md20 - N24 LKC
DLSBG30 - 700.3 - Md20 - N24 LKC-MLC20

ORDERING GUIDE



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