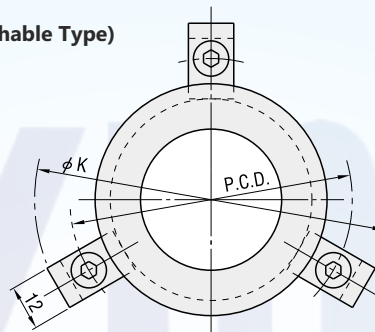


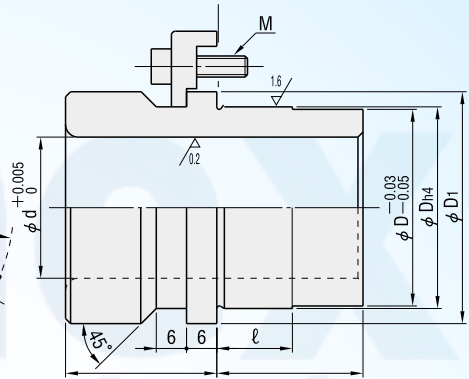
Ball Guide Bushings for Die Sets - Detachable Type-



DRBB (Detachable Type)



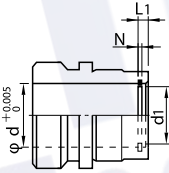
M SUJ2
H 58HRC~



Clamp, CB6-20 (If PD ≤ 32, 3 pcs.; If PD = 38, 4 pcs.)

Part Number	PD Post Diameter	d		D _{h4}	D ₁	ℓ	P.C.D.	K	M	L	LB			
DRBB	20	+0.020 +0.015	26	37	0 -0.007	43	15	55	71	6	30	20		
													35	25
	22		28	40		46		58	74		30	20		
											35	25		
	25	31	45	51	63	79	35	25						
							40	40						
	28	+0.025 +0.020	36	50	56	18	68	84	35		25			
									40		40			
	32		40	55	61		73	89	35		45			
									40		50			
	38	+0.030 +0.025	48	64	0 -0.008	70	20	82	98		40	40		
									40	50				

Alteration	Code	Spec.
	LAC	LA dimension change $\ell + 2 \leq LAC < LA$ 1mm increments
	LBC	LB dimension change $6 \leq LBC < LB$ 1mm increments

Alteration	Code	Spec.																				
	SNC	Installation of a snap ring onto the lower die bushing.																				
		<table><tr><th>PD</th><th>L₁</th><th>N</th><th>d₁</th></tr><tr><td>20</td><td rowspan="3">4</td><td rowspan="3">1.35</td><td>21.4</td></tr><tr><td>22</td><td>23</td></tr><tr><td>25</td><td>26</td></tr><tr><td>28</td><td rowspan="3">4.5</td><td rowspan="3">1.65</td><td>30</td></tr><tr><td>32</td><td>33.2</td></tr><tr><td>38</td><td>40</td></tr></table>	PD	L ₁	N	d ₁	20	4	1.35	21.4	22	23	25	26	28	4.5	1.65	30	32	33.2	38	40
PD	L ₁	N	d ₁																			
20	4	1.35	21.4																			
22			23																			
25			26																			
28	4.5	1.65	30																			
32			33.2																			
38			40																			

Basic Specifications

- Set/single item/accessory : Bushing Only
- Bushing Type : Ball Guide
- Bushing Mounting Methods : Detachable

Part Number	LA	LB
DRBB 25	40	40
	LA (LAC)	LB (LBC)
DRBB 20	LAC32	25

ORDERING GUIDE

