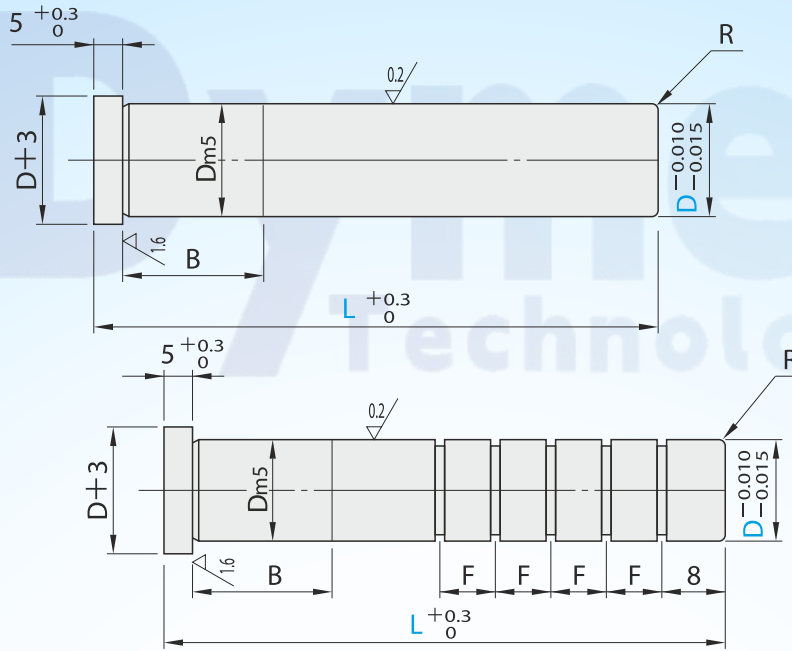


Stripper Guide Pins - Headed Type -

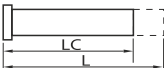
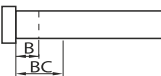


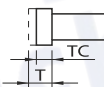
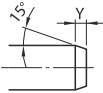
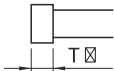
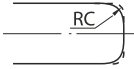
		Number of Grooves							
D	L	40~	50~	70~	80~	90~	160~	160~	
8	2	3	4	5	6	-	-	-	
10	2	3	4	5	6	-	-	-	
13	2	3	4	5	6	7	8		
16	2	3	4	5	6	7	8		
20	2	3	4	5	6	7	8		
25	2	3	4	5	6	7	8		

※ L 40 ~ 119.5 → F = 8
L 120 ~ L (C) max. → F = 10

M SUJ2
H 58HRC ~

Dm5		R	B	Catalog No.		L									
				Type	D										
8	+ 0.012 + 0.006	1.0	10	DSGPH DSGOH	8	40	50	60							
10			10		40	50	60	70	80						
13	+ 0.015 + 0.007	1.5	16		13	40	50	60	70	80	90	100			
16			16		80 90 100 110 120										
20	+ 0.017 + 0.008	2.0	25		20	50	60	70	80	90	100	110	120	130	140
25			25		60	70	80	90	100	110	120	130	140		
						25	70	80	90	100	110	120	130	140	

Alteration	Code	Spec.														
	DLC	Full length change 0.5mm increments ● SGPH: $20 \leq LC < L$ ● SGOH: $40 \leq LC < L$ B dimension remains as specified To reduce the full length below the minimum specification length, combine with BC as necessary.														
	DLC	Full length change (Long type LC) <table><thead><tr><th>D</th><th>LC 0.5mm increments</th></tr></thead><tbody><tr><td>8</td><td>$80 < LC \leq 120$</td></tr><tr><td>10</td><td>$100 < LC \leq 150$</td></tr><tr><td>13</td><td>$120 < LC \leq 180$</td></tr><tr><td>16</td><td>$140 < LC \leq 200$</td></tr><tr><td>20</td><td>$140 < LC \leq 200$</td></tr><tr><td>25</td><td>$140 < LC \leq 200$</td></tr></tbody></table>	D	LC 0.5mm increments	8	$80 < LC \leq 120$	10	$100 < LC \leq 150$	13	$120 < LC \leq 180$	16	$140 < LC \leq 200$	20	$140 < LC \leq 200$	25	$140 < LC \leq 200$
D	LC 0.5mm increments															
8	$80 < LC \leq 120$															
10	$100 < LC \leq 150$															
13	$120 < LC \leq 180$															
16	$140 < LC \leq 200$															
20	$140 < LC \leq 200$															
25	$140 < LC \leq 200$															
	DBC	B dimension change 1mm increments $0 \leq BC \leq D \times 2$ ● Full length L remains as specified														

Alteration	Code	Spec.														
	DTC	Head thickness change 0.1mm increments $2 \leq TC < 5$ ● Full length L is shortened by $(5 - TC)$. If combined with LC, full length is equal to LC.														
	DGC	Taper machining of the pin tip <table border="1" data-bbox="1115 1572 1193 1727"><thead><tr><th>D</th><th>Y</th></tr></thead><tbody><tr><td>8</td><td>3</td></tr><tr><td>10</td><td></td></tr><tr><td>13</td><td>5</td></tr><tr><td>16</td><td></td></tr><tr><td>20</td><td></td></tr><tr><td>25</td><td></td></tr></tbody></table>	D	Y	8	3	10		13	5	16		20		25	
D	Y															
8	3															
10																
13	5															
16																
20																
25																
	DTKC	Head thickness change 0.1mm increments $2 \leq TC < 5$ Full length L is shortened by $(5 - TC)$. If combined with LC, full length is equal to LC.														
	DRC	Tip R change <table border="1" data-bbox="1070 1856 1362 1973"><thead><tr><th>D</th><th>Standard R</th><th>RC (Selection)</th></tr></thead><tbody><tr><td>8 · 10</td><td>1.0</td><td>1.5 · 2.0</td></tr><tr><td>13 · 16</td><td>1.5</td><td>2.0 · 2.5</td></tr><tr><td>20 · 25</td><td>2.0</td><td>2.5 · 3.0</td></tr></tbody></table>	D	Standard R	RC (Selection)	8 · 10	1.0	1.5 · 2.0	13 · 16	1.5	2.0 · 2.5	20 · 25	2.0	2.5 · 3.0		
D	Standard R	RC (Selection)														
8 · 10	1.0	1.5 · 2.0														
13 · 16	1.5	2.0 · 2.5														
20 · 25	2.0	2.5 · 3.0														

ORDERING GUIDE



L **L**

DSGPH 16 — 100 (BC · TC · GC · TKC · RC)

DSGPH 16 — LC95 Bc15

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